

10 BACKGROUND OF THE INVENTION

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5 performance. This orientation allows gravity to aid the capillary action, and results in a greater heat carrying capability. If this orientation is unacceptable, then a capillary wick structure such as sintered powder will be necessary. Additionally, heat pipes have the ability to adhere to the physical constraints of the system, and can be bent around obstructions.

10 There is a recurring need for heat pipes having low mass. There has been an extended effort to devise a method for using aluminum as the envelope and wick material. Much of this effort has been to use water as the preferred working fluid. Previous efforts have been focused on taking advantage of the fact that aluminum oxide is compatible with water, even though aluminum metal is not compatible. The programs have not been successful because of the large  
15 difference in thermal expansion between aluminum and its oxide. The resulting stresses cause the oxide layer to crack, often on the first thermal cycle, thereby allowing the water and aluminum to come into contact, resulting in hydrogen generation and heat pipe failure.

The present invention takes advantage of the stabilizing effects of the "getter" type  
20 materials, such as zirconium when added to light metals such as magnesium or aluminum. The addition of zirconium to the magnesium provides a more stable oxide and/or nitride, and provides a water-compatible surface. The fact that this alloy is also lighter than aluminum is an added benefit. The reduced thermal stresses which result with this alloy most likely allow the oxide/nitride to maintain its integrity.

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Most commercially available magnesium alloys have significant amounts of aluminum, rare earths, and/or zinc as constituents. None of these materials are readily compatible with water. Therefore, an additional objective of the present invention is to specify a water-compatible alloy of magnesium which does not have these non-compatible constituents.

## SUMMARY OF THE INVENTION

The present invention is directed to an improvement in heat transfer vessels as used in weight-sensitive applications, e.g., laptop computers, these vessels composed of magnesium and substantially free of aluminum and zinc, these vessels further having a hollow interior cavity containing a working fluid. The improvement comprises the formation of a stable, protective layer on the inside wall of the vessel, the layer establishing compatibility with the working fluid, and preventing base metal corrosion by the working fluid. In a preferred embodiment of the present invention, an alloy with no aluminum or zinc, but with 0.5 to 1 percent (by weight) zirconium, was used. The zirconium oxide helps provide compatibility with water by stabilizing the oxide surface layer in the presence of water, and similarly provides a stabilizing nitride surface in the presence of ammonia.

## DETAILED DESCRIPTION OF THE INVENTION

The present invention is directed to an improvement in vessels composed of magnesium and substantially free of aluminum and zinc, these vessels having a hollow interior cavity containing a working fluid. The stable protective layer will be either an oxide or nitride layer depending on the working fluid. For instance, if ammonia is chosen as the working fluid, a

5       stable nitride would be formed; in contrast, if water is used as the working fluid, a stable oxide would be formed. The preferred vessel for purposes of the present invention is a heat pipe, although it is anticipated that other suitable vessels would benefit from the purposes of the present invention as well.

10           In a further preferred embodiment of the present invention, the magnesium alloy contains 0.1 to 5 percent of a "gettering" metal or metals e.g., zirconium, titanium, hafnium, yttrium, etc. Amounts of gettering metal of from about 0.1 to 2 percent are preferred, with an amount of about 1% gettering metal, e.g., zirconium, particularly preferred.

15           A further benefit of the treatment of the present invention can be the strengthening of the primary metal (e.g., magnesium) with alloying materials in excess of the metal's natural solubility. This results in the dispersal of unalloyed particles in grain boundaries, thereby providing a further strengthening effect.

20           In the testing of the present invention, there have been more than 30 on/off thermal cycles where a Mg/water heat pipe was heated to between 100 to 120°C, and then cooled to room temperature. Note that 1 to 2 of those cycles are normally enough to cause failure in an aluminum/water heat pipe. It has been found that there is no degradation in magnesium heat pipes. In further testing with more than 50 thermal cycles of a magnesium heat pipe with  
25       0.6 wt % zirconium, no degradation or failure has been observed. Also note that the temperature

5 for fluids within the vessel range from about room temperature (for ammonia) to up to 100°C (for water).

10 It is anticipated that the process of the present invention would be effective with aluminum as well. Note that for both aluminum and magnesium systems, the addition of other “getter” alloying metals such as titanium, hafnium and yttrium may also be included in order to increase alloy strength and improve corrosion resistance. The alloys of the present invention are compatible with chemical acids, e.g., water, methanol and other alcohol fluids, as well as chemical bases such as ammonia, pyridine, hydrazine, etc.

15 While the above description constitutes the preferred embodiments of the present invention, it will be appreciated that the invention is susceptible to modification, variation and change without departing from the proper scope and fair meaning of the accompanying claims.